



Outlook of production of radioisotopes and radiopharmaceuticals at HIL

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PRZYSZŁOŚĆ FIZYKI JĄDROWEJ NISKICH ENERGII W POLSCE A ROZWÓJ KRAJOWEJ INFRASTRUKTURY BADAWCZEJ,
14-15 January 2019, Warsaw, Poland





Plan

- A standalone target system for internal beam irradiation
- A standalone external target system Patent no P414054



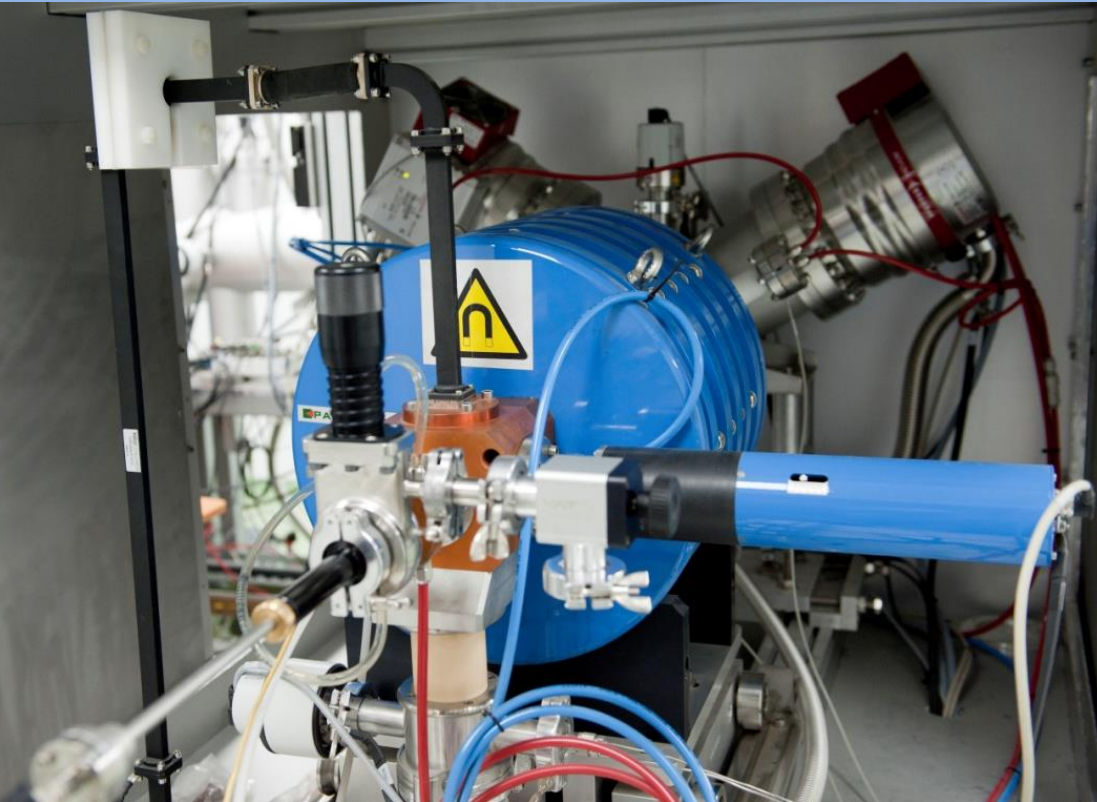
Isochronous cyclotron $K_{\max} = 160$



The Heavy Ion Laboratory (HIL), University of Warsaw is equipped with the only one in Poland heavy ion cyclotron U-200P, constructed in collaboration with Dubna and Polish scientific institutions in the seventies and eighties of the 20th century. This isochronous cyclotron allows to accelerate beams (gaseous and metallic) from $Q/A=1/5$ to $Q/A=1/2$ with energies up to 10 MeV/amu.

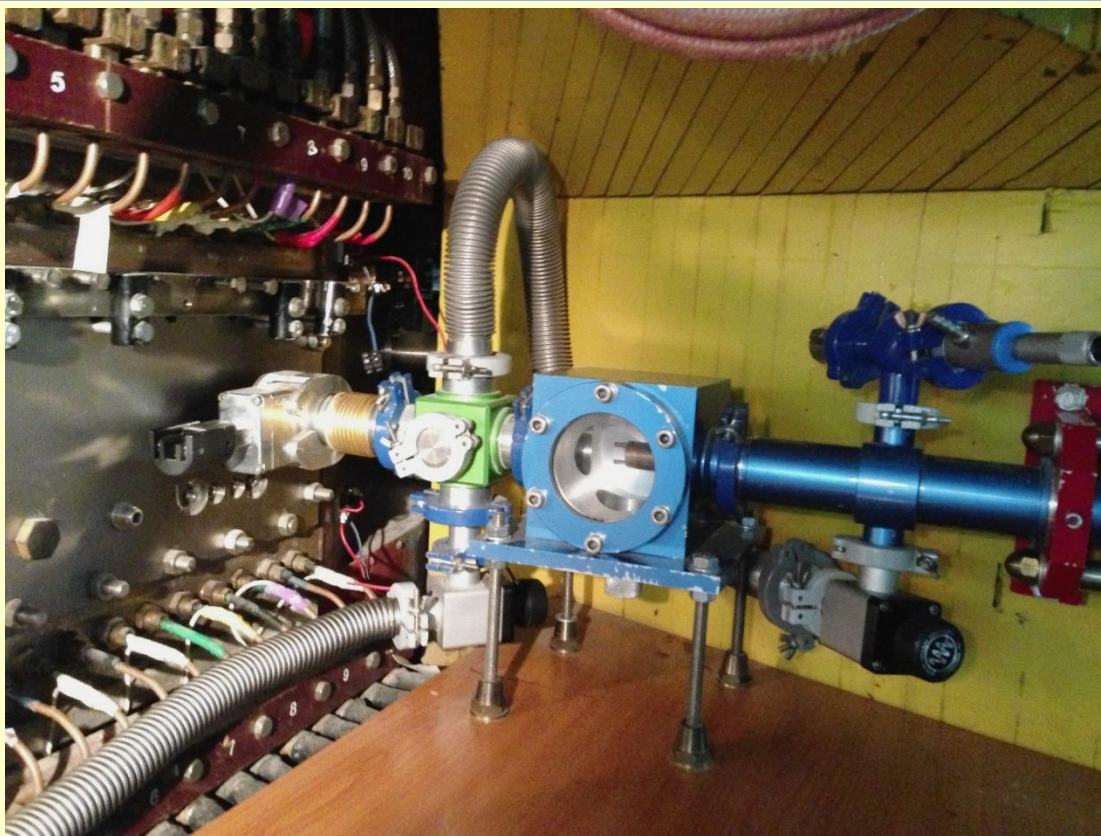


Two ECRIS - (14.5 GHz) and (9.6 GHz)





Currently the cyclotron is equipped with a simple station which was designed for other purposes than production of medical radioisotopes. The range of available beam energies may be varied from a very initial up to maximal (32 MeV, 1 μA for α beam) obtainable from the cyclotron.



Unfortunately, this station also has several shortcomings like for example a very weak water cooling system of the target and not automated operations.

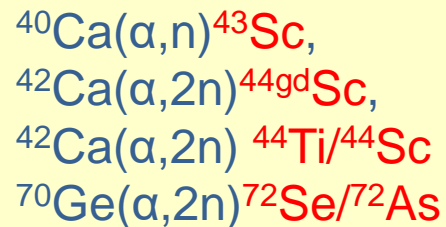


A standalone target system for internal beam irradiation



Since several years ago, the Heavy Ion Laboratory has been involved in medical radioisotope production, mainly Astatine-211 element utilizing alpha beam from the U-200P cyclotron ...

... but also isotopes:



recently.



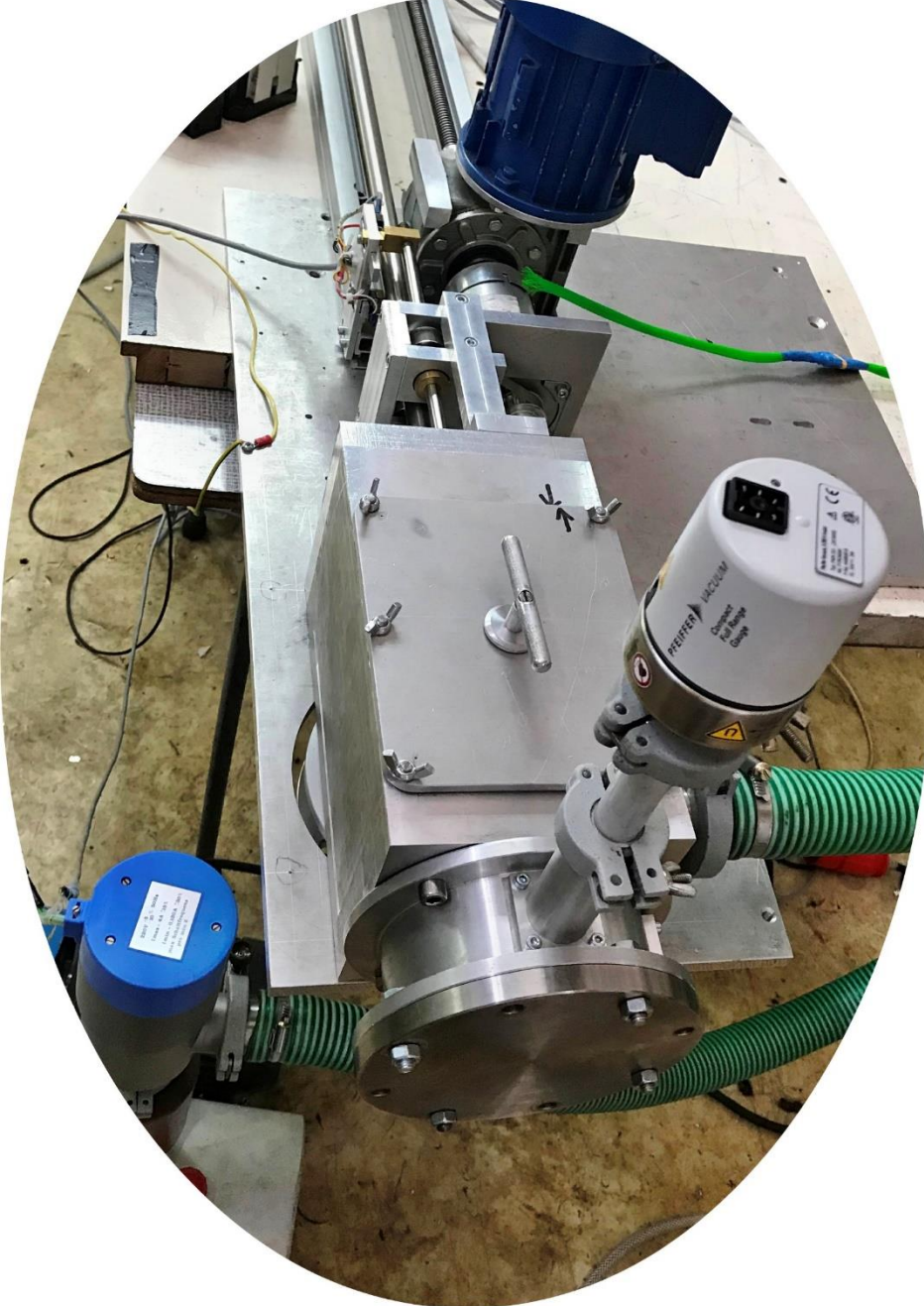


Because we have noticed a need for higher beam intensities, it was decided to design and construct a new, well cooled target station for internal beam irradiation.

The team implementing this project:

J. Choiński, T. Bracha, B. Radomyski, Ł. Świątek, M. Antczak, A. Jakubowski, P. Jasiński, J.Jastrzębski, R. Kopik, K. Łabęda, A. Pietrzak





This station has a new vacuum chamber, a target holder with tilted target, a drive system of the target holder, a drive system of the target station. All operations can be performed remotely using a standalone PLC-based system.





The construction of the target holder with a metallic target should be enough resistant to withstand about 500 W power.

During a target irradiation a beam current, temperature and water flow will be on-line monitored.





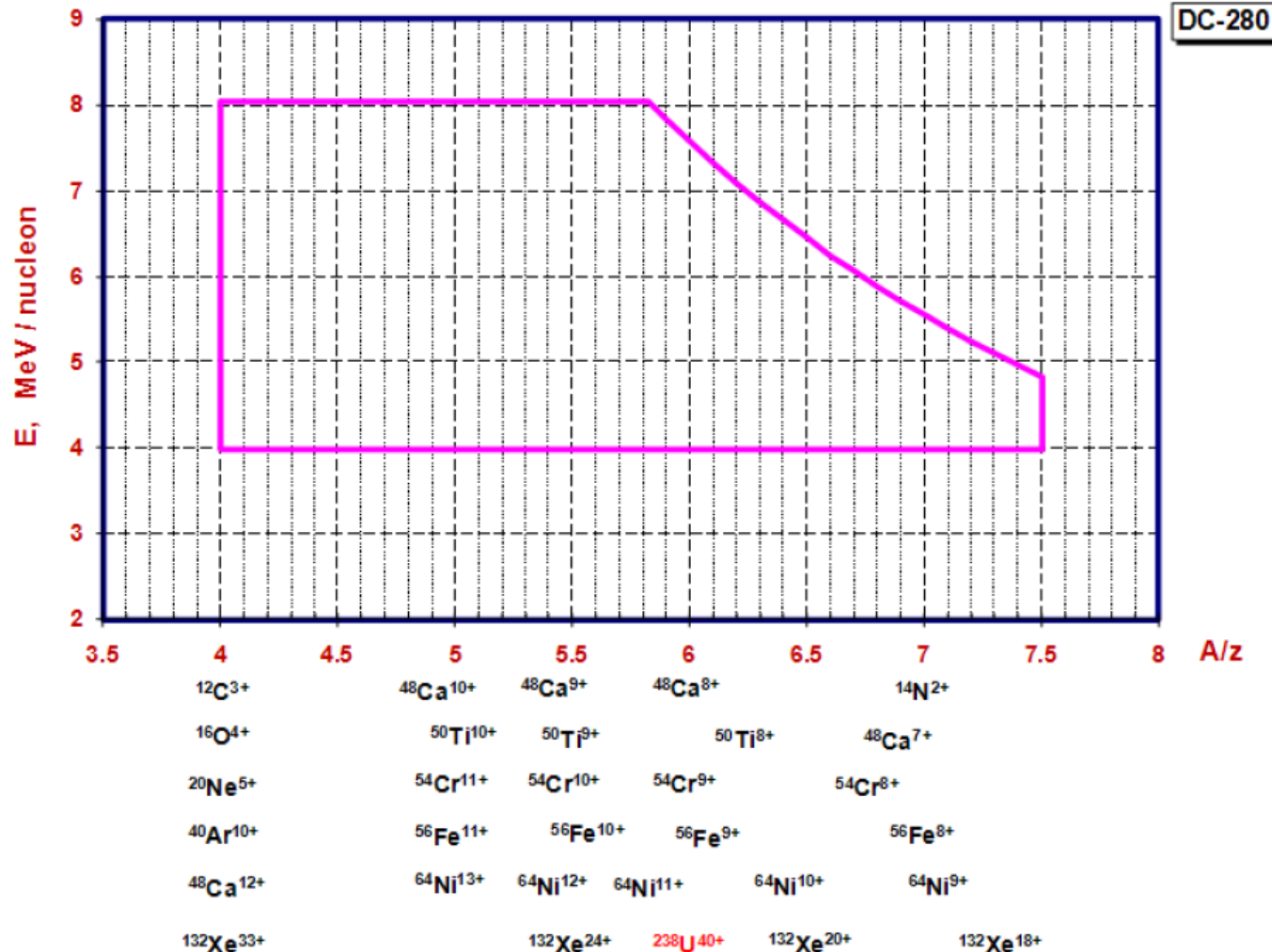
A list of isotopes possible to be produced with an alpha beam in future

radioisotope	$T_{1/2}$	main energy line [keV]	reaction	energy of α [MeV]	possible application
^{43}K	22.6 h	(β^-) 373, 617	$^{40}\text{Ar}(^4\text{He},p)^{43}\text{K}$	3.7 ↗	heart muscle, brain tumor
^{52}Fe	8.2 h	(β^+ i EC) 169, 511	$^{50}\text{Cr}(^4\text{He},2n)^{52g}\text{Fe}$, $^{52}\text{Cr}(^3\text{He},3n)^{52g}\text{Fe}$	18 ↗ 10 ↗	hematology, bone marrow
^{67}Ga	78 h	(EC) 93, 185, 300	$^{64}\text{Zn}(^4\text{He},p)^{67}\text{Ga}$, $^{64}\text{Zn}(4\text{He},n)^{67}\text{Ge} \rightarrow ^{67}\text{Ga}$ (18.7 m)	4.2 ↔ 19	liver, spleen, bones, bone marrow, intestines, SPECT
^{97}Ru	2.9 d	(EC) 216, 324	$^{\text{nat.}}\text{Mo}(^4\text{He},xn)^{97}\text{Ru}$, $^{\text{nat.}}\text{Mo}(^3\text{He},xn)^{97}\text{Ru}$	44 12 ↔ 36	malignant tumors, pathological changes, bones, myocardial infarction
^{111}In	2.8 d	(EC) 171, 245	$^{109}\text{Ag}(^4\text{He},2n)^{111}\text{In}$	20 ↔ 30	scintigraphy of leukocytes, neuroendocrine tumors, monoclonal antibodies, SPECT
^{123}I	13.3 h	(β^+) 159	$^{121}\text{Sb}(^4\text{He},2n)^{123}\text{I}$	25 ↔ 31	ocular melanoma, thyroid, liver, lungs, heart, prostate and so on, SPECT
^{129}Cs	32.4 h	(EC) 372, 411	$^{127}\text{I}(^4\text{He},2n)^{129}\text{Cs}$	15.8 ↗	heart, lungs, stomach
^{167}Tm	9.3 d	(EC) 208	$^{165}\text{Ho}(^4\text{He},2n)^{167}\text{Tm}$	16.5 ↗	bone system
^{199}Tl	7.4 h	(EC) 158, 208, 247, 465	$^{197}\text{Au}(^4\text{He},2n)^{199}\text{Tl}$	28	perfusion myocardial scintigraphy



THE NEW DC-280 CYCLOTRON. STATUS AND PERSPECTIVES

G.G. Gulbekian, S.N. Dmitriev, Yu.Ts. Oganessian, B.N. Gikal, I.V. Kalagin, V.A.Semin,
S.L. Bogomolov, I.A.Ivanenko, N.Yu.Kazarinov, G.N. Ivanov, N.F.Osipov



A standalone external target system at Radiopharmaceuticals Production and Research Center at HIL UW

It is protected by RP patent No. P414054



Radiopharmaceuticals Production and Research Centre

with high current PETtrace commercial cyclotron dual beam,

p – 16.5 MeV 80 μ A

and

d – 8.4 MeV 60 μ A

INAUGURATION 2012



The set of target systems at RPRC: C-11, O-15, F-18



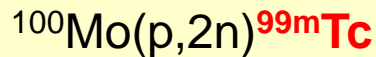
Alternative Methods for the ^{99m}Tc Production

Agreement No PBS1/A9/2/2012 funded by the National Centre for Research and Development



The consortium of:
the Polatom – National Centre for Nuclear Research
the Institute of Nuclear Chemistry and Technology
the University of Warsaw

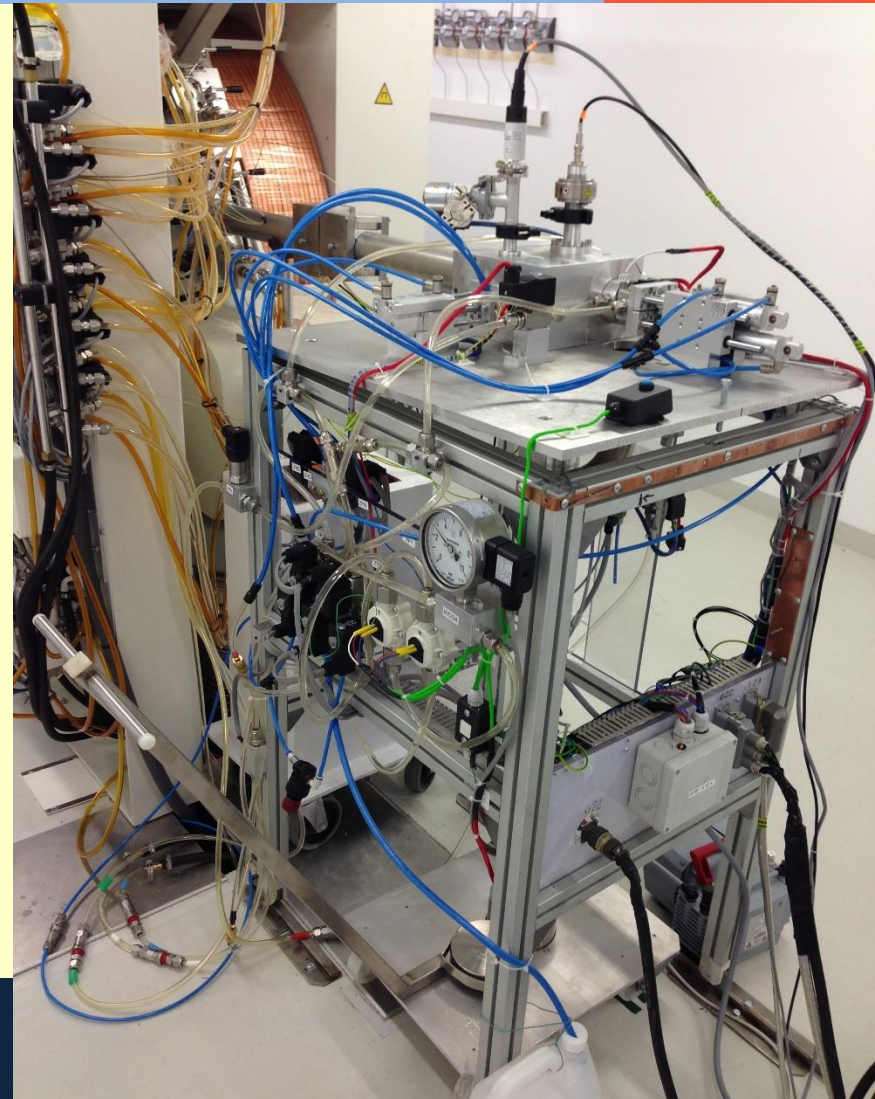
01.11.2012 – 31.10.2015



As the outcome of the ALTECH project.

The HIL team implementing this task in the project:

J. Choiński, T. Bracha, B. Radomyski, Ł. Świątek,
M. Antczak, A. Jakubowski, P. Jasiński, J. Jastrzębski,
R. Kopik, M. Kopka, K. Łabęda, A. Pietrzak





Since 2015 till 2018 we executed the grant ***”The development of methods for production of new radiopharmaceuticals based on Sc radionuclides used in positron tomography (PET)” [PET-SKAND]*** agreement no PBS3/A9/28/2015 awarded to a consortium, and financed by the National Centre for Research and Development.

Production of:

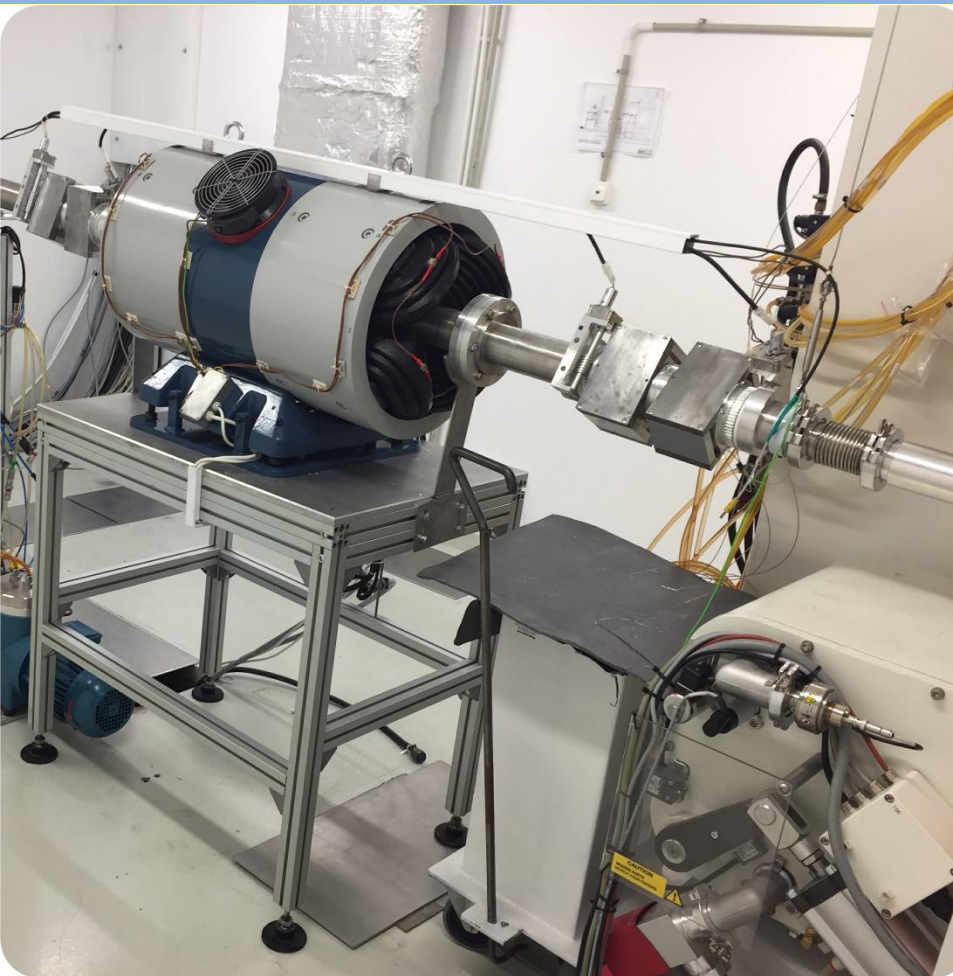


consortium of:

**the Institute of Nuclear Chemistry and Technology
the Polatom – National Centre for Nuclear Research
the University of Warsaw**



A standalone external target system has been upgraded.



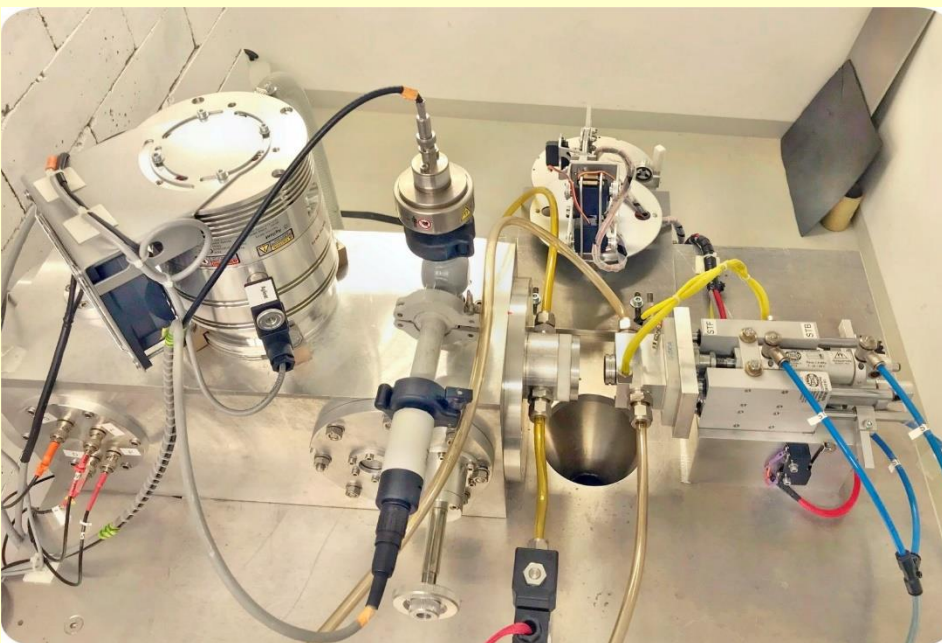
The beam line:

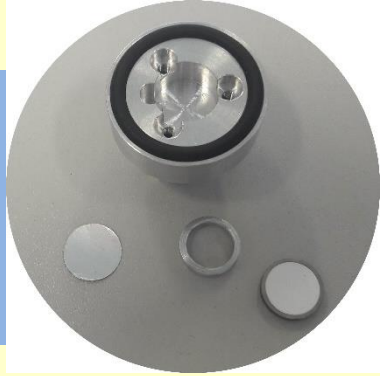
- length 340 cm,
- one electro-magnetic quadrupole dublet and
- four correction magnets made of permanent magnets;





- a vacuum chamber equipped with a diagnostic system consisting of a tantalum collimator and a Faraday cup and with its complete, autonomous vacuum system; the tantalum collimator consists of four independent electrodes;
- a target chamber;
- a helium cooling system of the vacuum window;
- a water cooling system of the Faraday cup;
- a water cooling system of the target chamber;
- a compressed air system;
- a robot that loads targets to the target chamber;
- an autonomous control system;

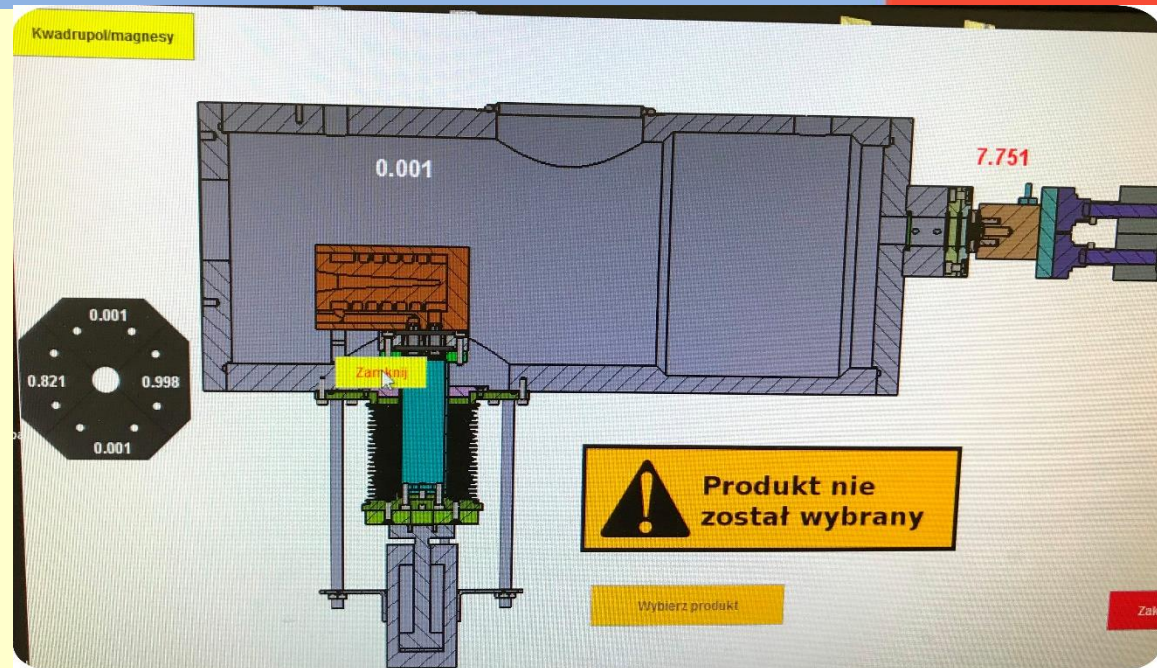




CaCO₃ target
courtesy of Anna Stolarz



Target after irradiation



GUI

The objective of this system is the production of different isotopes from metallic or powder targets.





p 16.5 MeV, d 8.4 MeV, α 32 MeV

isotope	T _{1/2}	reasonable production [% nat. abundance]	possible application
⁴⁵ Ti	3.08 h	⁴⁵ Sc(p,n) [100%]	PET
⁶⁰ Cu	23.7 m	⁶⁰ Ni(p,n) [26%],	PET/3γ
⁶⁴ Cu	12.7 h	⁶⁴ Ni(p,n) [0.9%]	PET; β-/Auger therapy
⁶⁶ Ga	9.49 h	⁶⁶ Zn(p,n) [28%] or ⁶³ Cu(α,n) [69%]	PET/3γ
⁶⁸ Ga	67.7 m	⁶⁸ Zn(p,n) [18%] or ⁶⁵ Cu(α,n)	PET
⁸⁶ Y	14.74 h	⁸⁶ Sr(p,n) [10%]	PET/3γ
⁸⁹ Zr	78.4 h	⁸⁹ Y(p,n) [100%] PROMISING	PET/3γ, studied @HIL (2016)
⁹⁰ Nb	14.6 h	⁹⁰ Zr(p,n) [51%]	PET/3γ
^{110m} In	69.1 m	¹¹⁰ Cd(p,n) [12%] or ¹⁰⁷ Ag(α,2n) [52%]	PET/3γ
¹²³ I	13.2 h	¹²³ Te(p,n) [0.9%] or ¹²² Te(d,n) [2.6%]	SPECT
¹²⁴ I	4.18 d	¹²⁴ Te(p,n) [5%] or ¹²¹ Sb(α,n) [57%] PROMISING	PET/3γ
¹⁶⁵ Er	10.3 h	¹⁶⁵ Ho(p,n) [100%] PROMISING	Auger therapy
¹⁸⁶ Re	90.6 h	¹⁸⁶ W(p,n) [28%] or ¹⁸⁴ W(α,np) [31%]	SPECT; β- therapy
⁵⁵ Co	17.54 h	⁵⁴ Fe(d,n) [6%]	PET/3γ
⁶¹ Cu	3.32 h	⁶⁰ Ni(d,n) [26%] PROMISING ,	PET
¹⁰³ Pd	17 d	¹⁰³ Rh(d,2n) [100%] PROMISING	brachytherapy



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the 2nd Bern Cyclotron Symposium Location: Bern, SWITZERLAND Date: JUN 23-24, 2016

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Thank you very much for your attention!

www.slcyj.uw.edu.pl

